



Envirofolders® & Frosted Folders

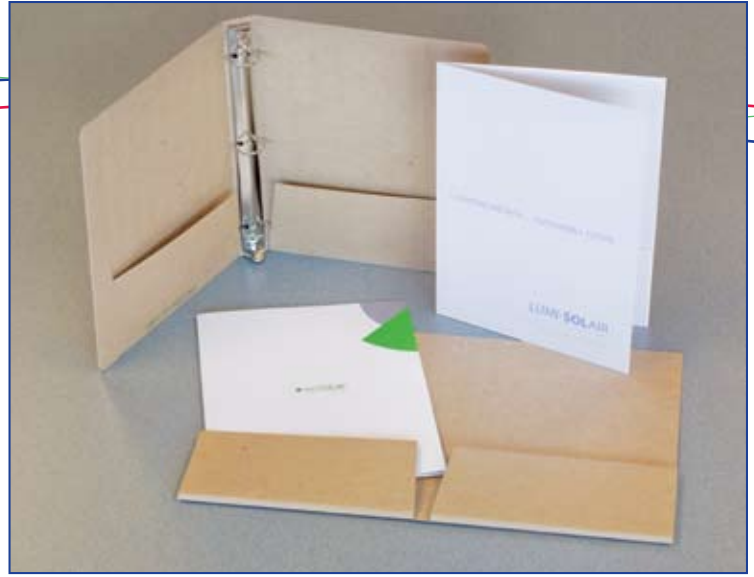
QUANTITY

Price per each on 20pt. Chipboard or 16pt. Frosted Enviropure	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	1.966	1.422	1.102	0.965	0.879	0.808	0.753	0.701	0.643	0.573
Printed 2 Colors, 1 Side	2.708	1.723	1.194	1.061	0.956	0.890	0.848	0.820	0.715	0.613
Foil Stamp 1 Standard Color (24 sq. in.)	2.107	1.423	1.067	0.932	0.884	0.832	0.802	0.769	0.705	0.642
Emboss (24 sq. in.)	2.167	1.462	1.096	0.957	0.907	0.854	0.823	0.789	0.724	0.658
4-Color Process, 1 Side (includes coating)	4.857	2.649	1.617	1.282	1.092	1.015	0.948	0.862	0.776	0.629
Blank (no printing)	1.467	1.135	0.923	0.823	0.758	0.698	0.655	0.617	0.567	0.517
Add to Base										
Envirofolder® Premium (EFP) Stock Upgrade	1.047	0.873	0.757	0.737	0.698	0.687	0.678	0.668	0.657	0.633
Additional Print Color - Same Side	0.499	0.286	0.179	0.142	0.121	0.109	0.099	0.085	0.076	0.057
Solid/Heavy Ink Coverage	0.685	0.353	0.202	0.150	0.125	0.108	0.098	0.087	0.078	0.060
Additional Standard Foil	0.593	0.343	0.213	0.175	0.153	0.137	0.123	0.105	0.093	0.068
Premium Foil (addition to standard foil)	0.082	0.075	0.072	0.070	0.067	0.065	0.063	0.062	0.060	0.058
Additional Emboss	0.611	0.354	0.220	0.180	0.158	0.141	0.127	0.108	0.096	0.070
Aqueous/Varnish	0.668	0.345	0.197	0.147	0.122	0.107	0.097	0.083	0.077	0.060

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Enviro-Products Green Options



Enviro-binders

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	5.388	3.662	2.715	2.410	2.257	2.180	2.084	2.027	1.949	1.874
Printed 2 Colors, 1 Side	6.137	4.028	2.888	2.545	2.352	2.257	2.162	2.084	1.989	1.893
Foil Stamp 1 Standard Color (24 sq. in.)	5.457	3.567	2.623	2.160	1.936	1.808	1.717	1.605	1.537	1.383
Emboss (24 sq. in.)	5.600	3.662	2.695	2.219	1.989	1.857	1.764	1.649	1.578	1.420
4-Color Process, 1 Side (includes coating)	7.838	4.879	3.267	2.782	2.536	2.404	2.254	2.160	2.047	1.914
Add to Base										
Additional Print Color - Same Side	0.574	0.324	0.199	0.158	0.137	0.120	0.107	0.094	0.081	0.062
Solid/Heavy Ink Coverage	0.767	0.395	0.223	0.167	0.138	0.118	0.108	0.093	0.085	0.065
Additional Standard Foil	0.848	0.477	0.310	0.220	0.188	0.163	0.155	0.130	0.113	0.085
Premium Foil (addition to standard foil)	0.083	0.077	0.073	0.072	0.068	0.067	0.065	0.065	0.062	0.062
Additional Emboss	0.874	0.491	0.319	0.227	0.194	0.168	0.160	0.134	0.117	0.088
Eco-Friendly Screw-In Rivets	1.367	1.367	1.367	1.367	1.367	1.367	1.367	1.367	1.367	1.367

Enviropak

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	3.458	2.774	2.120	1.759	1.596	1.481	1.402	1.325	1.252	1.061
Printed 2 Colors, 1 Side	4.034	3.341	2.394	1.956	1.751	1.597	1.499	1.403	1.308	1.098
Foil Stamp 1 Standard Color (24 sq. in.)	3.633	2.764	2.156	1.812	1.672	1.561	1.492	1.427	1.372	1.132
Emboss (24 sq. in.)	3.705	2.818	2.196	1.845	1.702	1.589	1.519	1.453	1.397	1.153
4-Color Process, 1 Side (includes coating)	7.566	4.474	3.041	2.329	2.089	1.819	1.691	1.566	1.461	1.205
Add to Base										
Additional Color - Print	0.508	0.291	0.182	0.144	0.125	0.111	0.101	0.087	0.078	0.061
Solid/Heavy Ink Coverage	0.695	0.358	0.205	0.153	0.127	0.110	0.100	0.090	0.080	0.062
Additional Standard Foil	0.602	0.347	0.217	0.178	0.157	0.138	0.127	0.107	0.095	0.067
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.620	0.357	0.223	0.184	0.161	0.142	0.130	0.110	0.098	0.069

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles

The PF-105 Folder



STYLE PF-105

QUANTITY

	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Price per each on base stocks										
Printed 1 Color, 1 Side	1.841	1.314	1.005	0.868	0.782	0.712	0.658	0.607	0.550	0.480
Printed 2 Colors, 1 Side	2.583	1.615	1.097	0.964	0.859	0.795	0.753	0.726	0.621	0.520
Foil Stamp 1 Standard Color (24 sq. in.)	1.982	1.315	0.970	0.835	0.787	0.737	0.707	0.675	0.612	0.548
Emboss (24 sq. in.)	2.041	1.354	0.999	0.860	0.810	0.759	0.728	0.695	0.630	0.565
4-Color Process, 1 Side (includes coating)	4.732	2.541	1.520	1.185	0.995	0.920	0.853	0.768	0.682	0.535
Blank (no printing)	1.342	1.028	0.826	0.726	0.661	0.603	0.559	0.522	0.473	0.422
Add to Base										
Additional Print Color - Same Side	0.499	0.286	0.179	0.142	0.121	0.109	0.099	0.085	0.076	0.057
Solid/Heavy Ink Coverage	0.685	0.353	0.202	0.150	0.125	0.108	0.098	0.087	0.078	0.060
Additional Standard Foil	0.593	0.343	0.213	0.175	0.153	0.137	0.123	0.105	0.093	0.068
Premium Foil (addition to standard foil)	0.082	0.075	0.072	0.070	0.067	0.065	0.063	0.062	0.060	0.058
Additional Emboss	0.611	0.354	0.220	0.180	0.158	0.141	0.127	0.108	0.096	0.070
Aqueous/Varnish	0.668	0.345	0.197	0.147	0.122	0.107	0.097	0.083	0.077	0.060
Lamination	0.808	0.470	0.392	0.362	0.348	0.338	0.333	0.325	0.322	0.312
Spine Prong Attachment	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.695
Inserts - 4 pg Stitched *	4.878	2.482	1.412	1.072	0.918	0.782	0.732	0.680	0.595	0.562
Inserts - 4 pg Stepped *	4.332	2.302	1.283	0.948	0.780	0.677	0.608	0.522	0.470	0.365
Group I Stocks	0.125	0.108	0.097	0.097	0.097	0.095	0.095	0.094	0.094	0.094
Group II Stocks	0.325	0.265	0.242	0.240	0.240	0.239	0.239	0.237	0.237	0.237
Group III Stocks	0.585	0.496	0.451	0.443	0.442	0.438	0.435	0.433	0.429	0.417

List prices effective June 1, 2010

FOB: Wisconsin, Class R

*Inserts printed 4-color process on white, gloss coated text paper (stitched:80#, stepped:100#) See Stitched & Stepped Inserts section for more info.

Folder Styles

Folders In-a-day



Folders In-a-day - 24-hour turn time

QUANTITY

Price per each on 12pt. C1S	250	500	1000	1500	2000
Printed 1 Color, 1 Side	2.301	1.643	1.256	1.085	0.978
Printed 2 Colors, 1 Side	3.229	2.019	1.372	1.205	1.074
4-Color Process, 1 Side (includes coating)	5.915	3.176	1.899	1.482	1.244
Blank (no printing)	1.676	1.285	1.031	0.907	0.827
Add to Base					
Additional Print Color - Same Side	0.524	0.300	0.187	0.149	0.127
Aqueous/Varnish	0.668	0.345	0.197	0.147	0.122

Restrictions apply - see page 6. List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles

Standard Folders

Standard



STYLES PF-110 through PF-160

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	1.858	1.327	1.013	0.877	0.790	0.718	0.665	0.613	0.555	0.483
Printed 2 Colors, 1 Side	2.608	1.630	1.108	0.973	0.867	0.802	0.760	0.733	0.627	0.525
Foil Stamp 1 Standard Color (24 sq. in.)	2.002	1.328	0.980	0.843	0.795	0.743	0.713	0.682	0.618	0.553
Emboss (24 sq. in.)	2.042	1.355	0.998	0.860	0.810	0.758	0.728	0.695	0.630	0.565
4-Color Process, 1 Side (includes coating)	5.298	2.845	1.702	1.327	1.113	1.030	0.955	0.860	0.763	0.598
Blank (no printing)	1.355	1.037	0.833	0.733	0.667	0.607	0.567	0.528	0.478	0.427
Add to Base										
Additional Print Color - Same Side	0.503	0.290	0.180	0.143	0.123	0.112	0.098	0.085	0.077	0.057
Solid/Heavy Ink Coverage	0.692	0.357	0.203	0.152	0.127	0.110	0.100	0.087	0.078	0.062
Additional Standard Foil	0.598	0.347	0.215	0.177	0.155	0.138	0.125	0.105	0.093	0.070
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.617	0.357	0.222	0.182	0.160	0.142	0.128	0.108	0.097	0.072
Aqueous/Varnish	0.675	0.348	0.198	0.148	0.123	0.107	0.098	0.085	0.077	0.060
Lamination	0.815	0.473	0.395	0.365	0.352	0.342	0.337	0.328	0.325	0.315
Spine Prong Attachment	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.695
PF-121 to PF-150 Additional Charge	0.180	0.092	0.052	0.048	0.047	0.045	0.043	0.042	0.038	0.033
PF-155 & PF-160 Additional Charge	0.430	0.333	0.283	0.272	0.260	0.250	0.238	0.228	0.215	0.188
Group I Stocks	0.125	0.108	0.097	0.097	0.097	0.095	0.095	0.093	0.093	0.093
Group II Stocks	0.325	0.265	0.242	0.240	0.240	0.238	0.238	0.237	0.237	0.237
Group III Stocks	0.585	0.497	0.450	0.443	0.442	0.438	0.435	0.433	0.430	0.417

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles

Reinforced Folders

Reinforced



STYLES RF-105 through RF-120

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	2.065	1.433	1.071	0.933	0.850	0.776	0.723	0.666	0.604	0.516
Printed 2 Colors, 1 Side	2.823	1.740	1.166	1.032	0.926	0.862	0.820	0.786	0.677	0.555
Foil Stamp 1 Standard Color (24 sq. in.)	2.178	1.417	1.023	0.890	0.842	0.792	0.763	0.725	0.658	0.577
Emboss (24 sq. in.)	2.244	1.459	1.054	0.917	0.867	0.815	0.786	0.747	0.678	0.594
4-Color Process, 1 Side (includes coating)	5.285	2.834	1.689	1.329	1.124	1.041	0.968	0.875	0.778	0.622
Blank (no printing)	1.465	1.075	0.837	0.743	0.683	0.627	0.587	0.547	0.497	0.430
Add to Base										
Additional Print Color - Same Side	0.503	0.289	0.180	0.144	0.123	0.111	0.099	0.085	0.076	0.057
Solid/Heavy Ink Coverage	0.692	0.357	0.203	0.152	0.127	0.110	0.100	0.087	0.078	0.062
Additional Standard Foil	0.598	0.345	0.215	0.177	0.155	0.138	0.125	0.105	0.093	0.070
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.616	0.355	0.221	0.182	0.160	0.142	0.129	0.108	0.096	0.072
Aqueous/Varnish	0.675	0.348	0.198	0.148	0.123	0.107	0.098	0.085	0.077	0.060
Lamination	0.815	0.473	0.395	0.365	0.350	0.342	0.337	0.328	0.323	0.315
Spine Prong Attachment	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.695
RF-120 Additional Charge	0.712	0.447	0.308	0.263	0.240	0.225	0.215	0.202	0.193	0.168
Group I Stocks	0.125	0.108	0.097	0.097	0.097	0.095	0.095	0.094	0.094	0.094
Group II Stocks	0.325	0.265	0.242	0.240	0.240	0.239	0.239	0.237	0.237	0.237
Group III Stocks	0.585	0.496	0.451	0.443	0.442	0.438	0.435	0.433	0.429	0.417

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles Tab Folders

Tab



STYLES TF-105 through TF-170

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	2.189	1.503	1.115	0.968	0.880	0.806	0.749	0.691	0.627	0.535
Printed 2 Colors, 1 Side	2.947	1.811	1.210	1.069	0.956	0.890	0.844	0.811	0.700	0.576
Foil Stamp 1 Standard Color (24 sq. in.)	2.295	1.483	1.063	0.923	0.872	0.818	0.788	0.748	0.680	0.597
Emboss (24 sq. in.)	2.364	1.528	1.095	0.951	0.898	0.843	0.812	0.771	0.700	0.615
4-Color Process, 1 Side (includes coating)	5.382	2.892	1.728	1.358	1.149	1.065	0.991	0.896	0.797	0.640
Blank (no printing)	1.685	1.213	0.935	0.825	0.757	0.693	0.650	0.605	0.550	0.478
Add to Base										
Additional Print Color - Same Side	0.503	0.289	0.180	0.144	0.123	0.111	0.099	0.085	0.076	0.057
Solid/Heavy Ink Coverage	0.692	0.357	0.203	0.152	0.127	0.110	0.100	0.087	0.078	0.062
Additional Standard Foil	0.598	0.345	0.215	0.177	0.155	0.138	0.125	0.105	0.093	0.070
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.616	0.355	0.221	0.182	0.160	0.142	0.129	0.108	0.096	0.072
Aqueous/Varnish	0.675	0.348	0.198	0.148	0.123	0.107	0.098	0.085	0.077	0.060
Lamination	0.815	0.473	0.395	0.365	0.350	0.342	0.337	0.328	0.323	0.315
Spine Prong Attachment	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.730	0.695
Group I Stocks	0.125	0.108	0.097	0.097	0.097	0.095	0.095	0.094	0.094	0.094
Group II Stocks	0.325	0.265	0.242	0.240	0.240	0.239	0.239	0.237	0.237	0.237
Group III Stocks	0.585	0.496	0.451	0.443	0.442	0.438	0.435	0.433	0.429	0.417

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles

Capacity Folders



STYLES CF-105 through CF-170

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	2.238	1.528	1.127	0.977	0.885	0.809	0.754	0.694	0.631	0.537
Printed 2 Colors, 1 Side	2.995	1.836	1.221	1.076	0.963	0.896	0.850	0.814	0.703	0.578
Foil Stamp 1 Standard Color (24 sq. in.)	2.340	1.507	1.075	0.930	0.877	0.823	0.792	0.752	0.683	0.597
Emboss (24 sq. in.)	2.410	1.552	1.107	0.958	0.903	0.848	0.815	0.774	0.704	0.615
4-Color Process, 1 Side (includes coating)	5.422	2.912	1.738	1.366	1.154	1.070	0.994	0.897	0.799	0.642
Blank (no printing)	1.735	1.238	0.947	0.833	0.762	0.697	0.657	0.610	0.553	0.480
Add to Base										
Additional Print Color - Same Side	0.503	0.289	0.180	0.144	0.123	0.111	0.099	0.085	0.076	0.057
Solid/Heavy Ink Coverage	0.692	0.357	0.203	0.152	0.127	0.110	0.100	0.087	0.078	0.062
Additional Standard Foil	0.598	0.345	0.215	0.177	0.155	0.138	0.125	0.105	0.093	0.070
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.616	0.355	0.221	0.182	0.160	0.142	0.129	0.108	0.096	0.072
Aqueous/Varnish	0.675	0.348	0.198	0.148	0.123	0.107	0.098	0.085	0.077	0.060
Lamination (except CF-130 to CF-155)	0.815	0.473	0.395	0.365	0.350	0.342	0.337	0.328	0.323	0.315
Lamination CF-130 to CF-155	0.913	0.545	0.472	0.447	0.432	0.423	0.418	0.410	0.407	0.397
CF-160 to CF-170 Additional Charge	0.480	0.407	0.257	0.232	0.207	0.175	0.165	0.135	0.125	0.105
Group I Stocks	0.125	0.108	0.097	0.097	0.097	0.095	0.095	0.094	0.094	0.094
Group II Stocks	0.325	0.265	0.242	0.240	0.240	0.239	0.239	0.237	0.237	0.237
Group III Stocks	0.585	0.496	0.451	0.443	0.442	0.438	0.435	0.433	0.429	0.417

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles Legal Folders



STYLES LF-105 through LF-140

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	2.288	1.533	1.189	1.037	0.942	0.864	0.804	0.748	0.684	0.606
Printed 2 Colors, 1 Side	3.082	1.867	1.292	1.144	1.028	0.956	0.909	0.880	0.763	0.651
Foil Stamp 1 Standard Color (24 sq. in.)	2.388	1.668	1.212	1.078	1.047	0.990	0.960	0.898	0.848	0.680
Emboss (24 sq. in.)	2.484	1.735	1.260	1.121	1.089	1.030	0.998	0.934	0.882	0.707
4-Color Process, 1 Side (includes coating)	5.382	2.911	1.768	1.394	1.181	1.097	1.021	0.927	0.831	0.666
Blank (no printing)	1.786	1.243	1.009	0.893	0.819	0.753	0.705	0.663	0.607	0.549
Add to Base										
Additional Print Color - Same Side	0.503	0.289	0.180	0.144	0.123	0.111	0.099	0.085	0.076	0.057
Solid/Heavy Ink Coverage	0.692	0.357	0.203	0.152	0.127	0.110	0.100	0.087	0.078	0.062
Additional Standard Foil	0.598	0.345	0.215	0.177	0.155	0.138	0.125	0.105	0.093	0.070
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.616	0.355	0.221	0.182	0.160	0.142	0.129	0.108	0.096	0.072
Aqueous/Varnish	0.675	0.348	0.198	0.148	0.123	0.107	0.098	0.085	0.077	0.060
Lamination	0.913	0.545	0.472	0.447	0.432	0.423	0.418	0.410	0.407	0.397
LF-125 to LF-140 Additional Charge	0.132	0.067	0.033	0.023	0.017	0.013	0.012	0.010	0.010	0.005
Group I Stocks	0.134	0.115	0.104	0.102	0.102	0.102	0.101	0.101	0.101	0.101
Group II Stocks	0.339	0.281	0.260	0.258	0.258	0.258	0.254	0.253	0.253	0.253
Group III Stocks	0.625	0.530	0.481	0.475	0.473	0.470	0.465	0.463	0.463	0.463

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles

Mini Folders

Mini



STYLES MF-105 through MF-165

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	1.685	0.982	0.655	0.576	0.532	0.505	0.477	0.422	0.376	0.276
Printed 2 Colors, 1 Side	2.412	1.302	0.853	0.710	0.632	0.585	0.558	0.500	0.449	0.337
Foil Stamp 1 Standard Color (24 sq. in.)	1.840	1.067	0.697	0.583	0.528	0.513	0.480	0.457	0.393	0.298
Emboss (24 sq. in.)	1.895	1.099	0.718	0.601	0.544	0.529	0.494	0.470	0.405	0.307
4-Color Process, 1 Side (includes coating)	4.271	2.417	1.534	1.175	0.993	0.892	0.763	0.650	0.588	0.437
Add to Base										
Additional Print Color - Same Side	0.499	0.286	0.179	0.142	0.121	0.109	0.099	0.085	0.076	0.057
Solid/Heavy Ink Coverage	0.685	0.353	0.202	0.150	0.125	0.108	0.098	0.087	0.078	0.060
Additional Standard Foil	0.593	0.343	0.213	0.175	0.153	0.137	0.123	0.105	0.093	0.068
Premium Foil (addition to standard foil)	0.082	0.075	0.072	0.070	0.067	0.065	0.063	0.062	0.060	0.058
Additional Emboss	0.611	0.354	0.220	0.180	0.158	0.141	0.127	0.108	0.096	0.070
Aqueous/Varnish	0.668	0.345	0.197	0.147	0.122	0.107	0.097	0.083	0.077	0.060
Lamination MF-105 to MF-140	0.795	0.448	0.240	0.182	0.175	0.170	0.167	0.162	0.160	0.155
Lamination MF-145 to MF-165	0.808	0.470	0.290	0.247	0.233	0.227	0.222	0.215	0.210	0.202
MF-145 to MF-165 Additional Charge	0.257	0.238	0.195	0.195	0.195	0.187	0.187	0.187	0.187	0.173
Group I Stocks	0.071	0.058	0.053	0.053	0.053	0.053	0.051	0.051	0.051	0.049
Group II Stocks	0.178	0.147	0.136	0.134	0.133	0.133	0.131	0.131	0.131	0.129
Group III Stocks	0.325	0.270	0.249	0.246	0.244	0.242	0.239	0.239	0.237	0.228

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles Tri-Panel Folders



STYLES TP-110 through TP-130

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	3.537	2.131	1.427	1.184	1.062	0.990	0.940	0.877	0.839	0.758
Printed 2 Colors, 1 Side	4.293	2.509	1.618	1.312	1.159	1.066	1.003	0.923	0.877	0.778
Foil Stamp 1 Standard Color (24 sq. in.)	4.635	3.090	2.318	1.922	1.723	1.600	1.517	1.413	1.350	1.208
Emboss (24 sq. in.)	4.774	3.183	2.388	1.979	1.775	1.648	1.562	1.456	1.391	1.245
4-Color Process, 1 Side (includes coating)	5.456	3.070	1.869	1.463	1.261	1.138	1.056	0.952	0.891	0.761
Add to Base										
Additional Print Color - Same Side	0.678	0.399	0.239	0.184	0.158	0.135	0.123	0.102	0.092	0.066
Solid/Heavy Ink Coverage	0.857	0.473	0.262	0.190	0.162	0.137	0.098	0.100	0.090	0.063
Additional Standard Foil	0.848	0.477	0.310	0.220	0.188	0.163	0.155	0.130	0.113	0.085
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.874	0.491	0.319	0.227	0.194	0.168	0.160	0.134	0.117	0.088
Aqueous/Varnish	0.857	0.473	0.262	0.190	0.162	0.137	0.122	0.100	0.090	0.063
Lamination	1.237	0.735	0.593	0.567	0.553	0.543	0.537	0.528	0.523	0.513
Group I Stocks	0.230	0.205	0.187	0.184	0.180	0.178	0.177	0.175	0.173	0.173
Group II Stocks	0.622	0.519	0.468	0.456	0.454	0.454	0.452	0.451	0.451	0.451
Group III Stocks	1.145	0.926	0.806	0.804	0.802	0.797	0.788	0.776	0.776	0.776

Call for pricing on TP-105 and TP-135. List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles

File Folders



STYLES FF-105 through FF-155

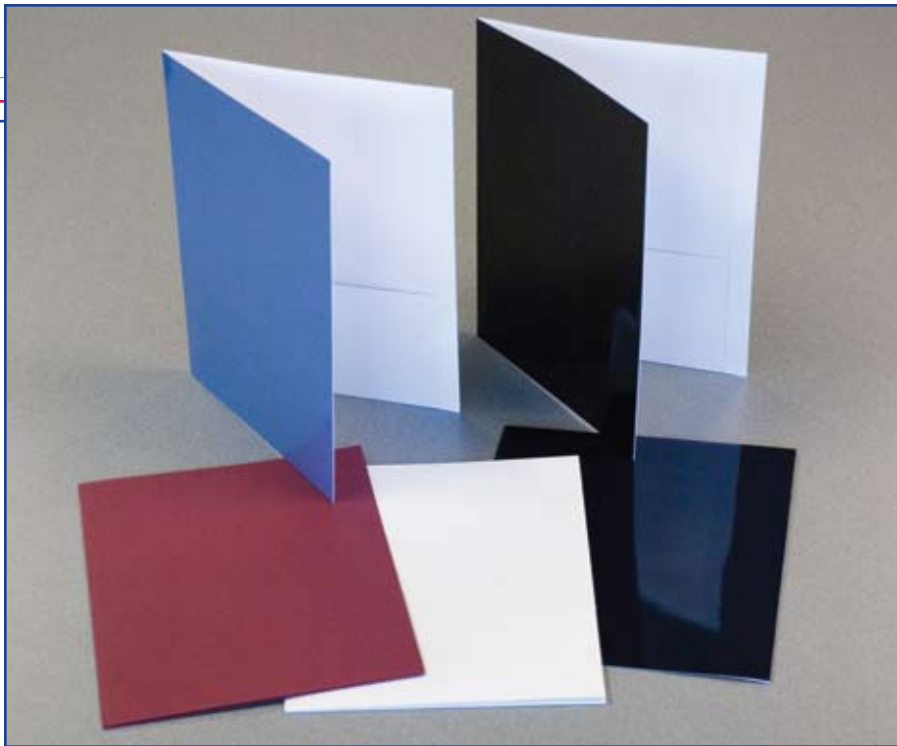
QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	1.716	1.184	0.817	0.715	0.672	0.630	0.606	0.578	0.492	0.375
Printed 2 Colors, 1 Side	2.144	1.571	1.040	0.856	0.733	0.671	0.637	0.597	0.528	0.391
Blank (no printing)	1.211	0.895	0.637	0.571	0.549	0.519	0.508	0.493	0.416	0.317
Add to Base										
Additional Print Color - Same Side	0.504	0.289	0.180	0.144	0.123	0.111	0.099	0.085	0.076	0.057
FF-120, FF-130, FF-140 through FF-155 Additional Charge	0.077	0.075	0.075	0.075	0.075	0.075	0.075	0.075	0.075	0.075
FF-135 Additional Charge	2.030	1.833	1.503	1.205	1.072	0.988	0.948	0.885	0.885	0.885
Group I Stocks	0.157	0.138	0.122	0.120	0.120	0.120	0.118	0.117	0.117	0.117
Group II Stocks	0.200	0.155	0.145	0.145	0.143	0.143	0.143	0.143	0.141	0.141
Group III Stocks	0.461	0.389	0.353	0.348	0.346	0.341	0.339	0.339	0.336	0.323

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles Speed Folders



SPEED FOLDERS: SF-105 & SF-105E

QUANTITY

Blank	50	75	100	150	200	250	300	400	500	750	1000
White Linen	1.477	1.237	1.117	0.998	0.936	0.756	0.756	0.756	0.756	0.756	0.756
Colored Linen	1.767	1.525	1.406	1.286	1.226	1.046	1.046	1.046	1.046	1.046	1.046
Envirofolder®	1.908	1.666	1.548	1.427	1.367	1.187	1.187	1.187	1.187	1.187	1.187
Foil Stamped											
White Linen	8.074	6.012	4.577	3.556	2.919	2.401	2.180	1.848	1.723	1.503	1.403
Colored Linen	8.325	6.265	4.830	3.809	3.171	2.652	2.433	2.099	1.993	1.774	1.654
Envirofolder®	8.466	6.406	4.971	3.950	3.313	2.793	2.574	2.240	2.134	1.915	1.795

SPEED FOLDERS: SF-110

QUANTITY

Blank	50	75	100	150	200	250	300	400	500	750	1000
White Laminated	1.586	1.344	1.226	1.106	1.005	0.866	0.866	0.866	0.866	0.866	0.866
Colored Laminated	1.874	1.634	1.514	1.394	1.334	1.154	1.154	1.154	1.154	1.154	1.154
Foil Stamped											
White Laminated	8.452	6.319	4.811	3.754	3.081	2.562	2.325	1.973	1.850	1.611	1.493
Colored Laminated	8.740	6.590	5.100	4.042	3.369	2.832	2.595	2.244	2.138	1.899	1.781

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Folder Styles Stitched & Stepped Inserts

Inserts

STITCHED INSERTS		QUANTITY								
	250	500	1000	1500	2000	2500	3000	4000	5000	10000
4 Page										
2 Color - Coated Stock	2.643	1.357	0.838	0.683	0.605	0.562	0.527	0.482	0.453	0.340
2 Color - Uncoated Stock	2.685	1.397	0.873	0.715	0.648	0.603	0.568	0.512	0.477	0.373
4 Color - Coated Stock	4.930	2.500	1.418	1.085	0.927	0.787	0.743	0.658	0.608	0.400
4 Color - Uncoated Stock	4.965	2.540	1.500	1.150	0.952	0.858	0.798	0.713	0.662	0.463
8 Page										
2 Color - Coated Stock	3.997	2.033	1.233	0.990	0.877	0.867	0.753	0.705	0.675	0.507
2 Color - Uncoated Stock	4.052	2.073	1.302	1.067	0.942	0.923	0.825	0.775	0.745	0.560
4 Color - Coated Stock	5.872	3.278	1.820	1.390	1.172	1.083	0.980	0.865	0.793	0.577
4 Color - Uncoated Stock	5.933	3.343	1.892	1.458	1.240	1.155	1.050	0.935	0.867	0.645
12 Page										
2 Color - Coated Stock	6.173	3.132	1.812	1.358	1.180	1.105	1.018	0.903	0.835	0.653
2 Color - Uncoated Stock	6.235	3.190	1.888	1.442	1.257	1.167	1.078	0.978	0.917	0.720
4 Color - Coated Stock	10.190	5.403	3.040	2.368	1.937	1.682	1.552	1.338	1.210	0.908
4 Color - Uncoated Stock	10.280	5.490	3.142	2.448	2.030	1.775	1.635	1.417	1.283	0.987
16 Page										
2 Color - Coated Stock	6.695	3.402	2.005	1.528	1.367	1.297	1.203	1.067	0.983	0.782
2 Color - Uncoated Stock	6.763	3.475	2.072	1.603	1.450	1.357	1.270	1.132	1.047	0.842
4 Color - Coated Stock	11.152	6.138	3.480	2.587	2.195	2.025	1.810	1.582	1.445	1.082
4 Color - Uncoated Stock	11.248	6.218	3.567	2.682	2.282	2.113	1.887	1.665	1.532	1.173

STEPPED INSERTS		QUANTITY								
	250	500	1000	1500	2000	2500	3000	4000	5000	10000
4 Page Stepped Inserts										
2 Color - Coated Stock	2.465	1.357	0.800	0.617	0.525	0.468	0.432	0.383	0.355	0.297
2 Color - Uncoated Stock	2.973	1.662	1.007	0.752	0.623	0.557	0.512	0.457	0.422	0.352
4 Color - Coated Stock	4.373	2.325	1.297	0.958	0.787	0.683	0.613	0.527	0.475	0.368
4 Color - Uncoated Stock	4.627	2.748	1.422	0.978	0.798	0.702	0.638	0.558	0.510	0.408
Collation/Insertion in Folder	0.207	0.172	0.152	0.145	0.137	0.133	0.130	0.127	0.123	0.117
6 Page Stepped Inserts										
2 Color - Coated Stock	4.100	2.267	1.350	1.037	0.880	0.788	0.725	0.648	0.602	0.500
2 Color - Uncoated Stock	4.848	2.653	1.552	1.203	1.027	0.920	0.847	0.757	0.703	0.578
4 Color - Coated Stock	5.568	3.005	1.720	1.288	1.072	0.942	0.855	0.748	0.682	0.547
4 Color - Uncoated Stock	5.905	3.180	1.808	1.378	1.163	1.032	0.943	0.833	0.765	0.617
Collation/Insertion in Folder	0.308	0.258	0.227	0.217	0.207	0.202	0.195	0.190	0.185	0.175
8 Page Stepped Inserts										
2 Color - Coated Stock	4.360	2.430	1.465	1.137	0.972	0.873	0.808	0.727	0.677	0.570
2 Color - Uncoated Stock	5.273	2.905	1.715	1.332	1.142	1.020	0.938	0.838	0.777	0.633
4 Color - Coated Stock	5.995	3.255	1.883	1.418	1.185	1.047	0.953	0.838	0.768	0.622
4 Color - Uncoated Stock	6.407	3.468	1.990	1.520	1.285	1.138	1.038	0.917	0.842	0.672
Collation/Insertion in Folder	0.412	0.343	0.302	0.288	0.275	0.268	0.262	0.253	0.247	0.233
12 Page Stepped Inserts										
2 Color - Coated Stock	6.420	3.640	2.248	1.782	1.548	1.405	1.308	1.188	1.117	0.957
2 Color - Uncoated Stock	7.780	4.360	2.647	2.095	1.820	1.652	1.538	1.398	1.313	1.108
4 Color - Coated Stock	9.503	5.188	3.032	2.310	1.948	1.728	1.582	1.398	1.288	1.053
4 Color - Uncoated Stock	10.190	5.558	3.235	2.495	2.127	1.902	1.752	1.565	1.452	1.148
Collation/Insertion in Folder	0.618	0.515	0.453	0.433	0.412	0.402	0.392	0.382	0.370	0.350
16 Page Stepped Inserts										
2 Color - Coated Stock	6.922	3.958	2.478	1.980	1.730	1.577	1.473	1.347	1.268	1.097
2 Color - Uncoated Stock	8.645	4.852	2.957	2.348	2.043	1.848	1.718	1.555	1.457	1.218
4 Color - Coated Stock	10.300	5.658	3.333	2.555	2.165	1.928	1.770	1.572	1.453	1.202
4 Color - Uncoated Stock	11.200	6.118	3.573	2.770	2.367	2.112	1.942	1.730	1.602	1.303
Collation/Insertion in Folder	0.823	0.687	0.605	0.577	0.550	0.535	0.522	0.508	0.495	0.467

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Binders & Tabs Paperboard Binders



STYLES PB-105 through PB-160

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	4.968	3.452	2.610	2.340	2.187	2.110	2.014	1.957	1.879	1.804
Printed 2 Colors, 1 Side	5.717	3.818	2.783	2.475	2.282	2.187	2.092	2.014	1.919	1.823
Foil Stamp 1 Standard Color (24 sq. in.)	5.037	3.357	2.518	2.090	1.866	1.738	1.647	1.535	1.467	1.313
Emboss (24 sq. in.)	5.180	3.452	2.590	2.149	1.919	1.787	1.694	1.579	1.508	1.350
4-Color Process, 1 Side	7.418	4.669	3.162	2.712	2.466	2.334	2.184	2.090	1.977	1.844
Add to Base										
Additional Print Color - Same Side	0.574	0.324	0.199	0.158	0.137	0.120	0.107	0.094	0.081	0.062
Solid/Heavy Ink Coverage	0.767	0.395	0.223	0.167	0.138	0.118	0.108	0.093	0.085	0.065
Additional Standard Foil	0.848	0.477	0.310	0.220	0.188	0.163	0.155	0.130	0.113	0.085
Premium Foil (addition to standard foil)	0.083	0.077	0.073	0.072	0.068	0.067	0.065	0.065	0.062	0.062
Additional Emboss	0.874	0.491	0.319	0.227	0.194	0.168	0.160	0.134	0.117	0.088
Eco-Friendly Screw-In Rivets	1.367	1.367	1.367	1.367	1.367	1.367	1.367	1.367	1.367	1.367
PB-120 to PB-130 Additional Charge	0.315	0.158	0.078	0.053	0.053	0.053	0.053	0.053	0.053	0.053
PB-135 to PB-145 Additional Charge	0.420	0.210	0.105	0.070	0.070	0.070	0.070	0.070	0.070	0.070
PB-150 to PB-160 Additional Charge	2.240	1.915	1.263	1.220	1.217	1.212	1.207	1.195	1.165	1.117

List prices effective June 1, 2010

FOB: Wisconsin, Class R



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Document & Media Report Covers



STYLES RC-105 through RC-140

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	1.078	0.675	0.428	0.369	0.359	0.352	0.339	0.300	0.290	0.237
Printed 2 Colors, 1 Side	1.601	0.968	0.595	0.519	0.456	0.435	0.422	0.387	0.352	0.299
Foil Stamp 1 Standard Color (24 sq. in.)	1.557	1.016	0.661	0.568	0.527	0.482	0.469	0.445	0.427	0.415
Emboss (24 sq. in.)	1.589	1.036	0.674	0.579	0.537	0.492	0.478	0.453	0.436	0.424
4-Color Process, 1 Side (includes coating)	4.564	2.451	1.402	1.075	0.910	0.841	0.779	0.750	0.698	0.676
Add to Base										
Additional Print Color - Same Side	0.503	0.288	0.180	0.142	0.123	0.109	0.099	0.085	0.076	0.073
Additional Standard Foil	0.595	0.343	0.215	0.177	0.155	0.138	0.125	0.105	0.093	0.090
Premium Foil (addition to standard foil)	0.082	0.075	0.072	0.070	0.067	0.065	0.063	0.062	0.060	0.058
Additional Emboss	0.613	0.354	0.221	0.182	0.160	0.142	0.129	0.108	0.096	0.093
RC-110 to RC-120 Additional Charge	0.158	0.132	0.122	0.122	0.122	0.122	0.122	0.122	0.122	0.112
RC-125 to RC-140 Additional Charge	0.785	0.715	0.662	0.567	0.515	0.480	0.462	0.437	0.418	0.418
Plastic Binding Strips	0.282	0.282	0.282	0.282	0.282	0.282	0.282	0.282	0.282	0.282
Group I Stocks	0.072	0.058	0.055	0.053	0.053	0.053	0.051	0.051	0.051	0.051
Group II Stocks	0.180	0.148	0.136	0.134	0.133	0.133	0.131	0.131	0.131	0.131
Group III Stocks	0.329	0.270	0.249	0.246	0.244	0.242	0.239	0.239	0.237	0.237

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Document & Media

Paper Wallets



STYLES PW-105 through PW-135

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	1.376	0.874	0.522	0.421	0.340	0.302	0.279	0.260	0.234	0.196
Printed 2 Colors, 1 Side	1.979	1.314	0.846	0.678	0.517	0.439	0.367	0.338	0.291	0.215
Foil Stamp 1 Standard Color (24 sq. in.)	1.637	1.078	0.657	0.542	0.482	0.457	0.417	0.370	0.330	0.272
Emboss (24 sq. in.)	1.686	1.111	0.676	0.558	0.496	0.470	0.429	0.381	0.340	0.280
4-Color Process, 1 Side (includes coating)	4.417	2.975	1.597	1.110	1.025	0.968	0.752	0.545	0.463	0.317
Add to Base										
Additional Print Color - Same Side	0.510	0.284	0.184	0.140	0.121	0.113	0.097	0.085	0.076	0.057
Additional Standard Foil	0.602	0.347	0.217	0.178	0.157	0.138	0.127	0.107	0.095	0.067
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.620	0.357	0.223	0.184	0.161	0.142	0.130	0.110	0.098	0.069
White Velcro Dot Closures	0.618	0.618	0.618	0.618	0.618	0.618	0.618	0.618	0.618	0.618
White Velcro Dot to Strip Closures	0.773	0.773	0.773	0.773	0.773	0.773	0.773	0.773	0.773	0.773
Black Elastic Bands with Barb Closure (die cut hole on flap, bands not attached)	0.893	0.893	0.893	0.893	0.893	0.893	0.893	0.893	0.893	0.893
Black Elastic Bands with Barb Closure (metal eyelet on flap, bands not attached)	1.082	1.082	1.082	1.082	1.082	1.082	1.082	1.082	1.082	1.082
PW-130 to PW-135 Additional Charge	0.902	0.727	0.560	0.473	0.447	0.438	0.420	0.403	0.393	0.342
Group I Stocks	0.124	0.108	0.097	0.095	0.095	0.095	0.094	0.094	0.094	0.092
Group II Stocks	0.327	0.267	0.242	0.242	0.240	0.240	0.239	0.237	0.237	0.237
Group III Stocks	0.587	0.498	0.451	0.443	0.442	0.438	0.435	0.433	0.433	0.433

List prices effective June 1, 2010

FOB: Wisconsin, Class R



STYLES PT-105 through PT-145

QUANTITY

	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	2.247	1.793	1.307	1.035	0.915	0.855	0.811	0.751	0.696	0.618
Printed 2 Colors, 1 Side	2.823	2.360	1.581	1.231	1.071	0.972	0.908	0.829	0.753	0.655
Foil Stamp 1 Standard Color (24 sq. in.)	2.422	1.783	1.343	1.088	0.992	0.935	0.902	0.853	0.817	0.690
Emboss (24 sq. in.)	2.494	1.837	1.384	1.121	1.021	0.963	0.929	0.879	0.841	0.711
4-Color Process, 1 Side (includes coating)	6.355	3.493	2.228	1.605	1.408	1.193	1.100	0.992	0.905	0.712
Add to Base										
Additional Print Color - Same Side	0.508	0.291	0.182	0.144	0.125	0.111	0.101	0.087	0.078	0.061
Solid/Heavy Ink Coverage	0.695	0.358	0.205	0.153	0.127	0.110	0.100	0.090	0.080	0.062
Additional Standard Foil	0.602	0.347	0.217	0.178	0.157	0.138	0.127	0.107	0.095	0.067
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.620	0.357	0.223	0.184	0.161	0.142	0.130	0.110	0.098	0.069
Aqueous/Varnish	0.678	0.350	0.198	0.150	0.123	0.107	0.098	0.087	0.078	0.060
Lamination	1.030	0.673	0.593	0.567	0.553	0.543	0.537	0.528	0.523	0.513
White Velcro Dot Closures	0.618	0.618	0.618	0.618	0.618	0.618	0.618	0.618	0.618	0.618
White Velcro Dot to Strip Closures	0.773	0.773	0.773	0.773	0.773	0.773	0.773	0.773	0.773	0.773
Black Elastic Bands with Barb Closure (die cut hole on flap, bands not attached)	0.893	0.893	0.893	0.893	0.893	0.893	0.893	0.893	0.893	0.893
Black Elastic Bands with Barb Closure (metal eyelet on flap, bands not attached)	1.082	1.082	1.082	1.082	1.082	1.082	1.082	1.082	1.082	1.082
PT-120 to PT-145 Additional Charge	1.077	0.875	0.708	0.622	0.578	0.525	0.490	0.473	0.455	0.342
Group I Stocks	0.134	0.106	0.104	0.102	0.102	0.101	0.101	0.101	0.101	0.101
Group II Stocks	0.341	0.274	0.260	0.258	0.258	0.258	0.254	0.254	0.254	0.254
Group III Stocks	0.629	0.523	0.481	0.475	0.473	0.473	0.472	0.472	0.472	0.472

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Document & Media

Photo & Certificate Holders

PHOTO HOLDERS

(price per each on base stocks)

QUANTITY

STYLES PH-105 through PF-130	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	3.292	2.216	1.676	1.485	1.390	1.330	1.289	1.240	1.210	1.154
Printed 2 Colors, 1 Side	3.956	2.545	1.840	1.595	1.471	1.395	1.345	1.282	1.244	1.170
Foil Stamp 1 Standard Color (24 sq. in.)	3.792	2.482	1.825	1.596	1.482	1.409	1.362	1.302	1.265	1.206
Emboss (24 sq. in.)	3.901	2.552	1.877	1.642	1.525	1.449	1.400	1.339	1.301	1.240
4-Color Process, 1 Side (includes coating)	6.385	3.762	2.450	2	1.777	1.640	1.548	1.433	1.364	1.305
PH-112 & PH-113 Additional Charge	0.270	0.270	0.270	0.270	0.270	0.270	0.270	0.270	0.270	0.270
STYLES PH-135 through PH-160										
Printed 1 Color, 1 Side	2.254	1.292	0.810	0.648	0.567	0.517	0.482	0.439	0.414	0.364
Printed 2 Colors, 1 Side	2.848	1.591	0.959	0.749	0.641	0.576	0.533	0.477	0.445	0.380
Foil Stamp 1 Standard Color (24 sq. in.)	2.714	1.519	0.922	0.721	0.620	0.557	0.515	0.460	0.429	0.366
Emboss (24 sq. in.)	2.792	1.562	0.949	0.742	0.637	0.572	0.529	0.473	0.441	0.376
4-Color Process, 1 Side (includes coating)	5.013	2.673	1.503	1.109	0.913	0.792	0.713	0.612	0.553	0.434
Add to Base										
Additional Print Color - Same Side	0.508	0.291	0.182	0.144	0.125	0.111	0.101	0.087	0.078	0.061
Additional Standard Foil	0.602	0.347	0.217	0.178	0.157	0.138	0.127	0.107	0.095	0.067
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.620	0.357	0.223	0.184	0.161	0.142	0.130	0.110	0.098	0.069
Aqueous/Varnish	0.695	0.358	0.205	0.153	0.127	0.110	0.100	0.090	0.080	0.062
Group I Stocks	0.124	0.108	0.097	0.095	0.095	0.095	0.094	0.094	0.094	0.094
Group II Stocks	0.327	0.267	0.242	0.242	0.240	0.239	0.239	0.237	0.237	0.237
Group III Stocks	0.587	0.498	0.451	0.443	0.442	0.438	0.435	0.433	0.433	0.433

STYLE CH-105

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	1.971	1.348	1.001	0.882	0.812	0.763	0.731	0.709	0.668	0.635
Printed 2 Colors, 1 Side	2.666	1.687	1.220	1.082	0.999	0.898	0.853	0.810	0.774	0.740
Foil Stamp 1 Standard Color (24 sq. in.)	2.426	1.607	1.194	1.055	1.013	0.933	0.910	0.887	0.833	0.800
Emboss (24 sq. in.)	2.495	1.652	1.228	1.085	1.042	0.959	0.936	0.913	0.857	0.823
4-Color Process, 1 Side (includes coating)	5.445	3.661	2.201	1.672	1.220	1.042	1.022	0.997	0.943	0.907
Add to Base										
Additional Print Color - Same Side	0.508	0.291	0.182	0.144	0.125	0.111	0.101	0.087	0.078	0.061
Additional Standard Foil	0.602	0.347	0.217	0.178	0.157	0.138	0.127	0.107	0.095	0.067
Premium Foil (addition to standard foil)	0.082	0.077	0.072	0.070	0.067	0.065	0.063	0.063	0.062	0.060
Additional Emboss	0.620	0.357	0.223	0.184	0.161	0.142	0.130	0.110	0.098	0.069
Aqueous/Varnish	0.695	0.358	0.205	0.153	0.127	0.110	0.100	0.090	0.080	0.062
Group I Stocks	0.124	0.108	0.097	0.095	0.095	0.095	0.094	0.094	0.094	0.094
Group II Stocks	0.327	0.267	0.242	0.242	0.240	0.239	0.239	0.237	0.237	0.237
Group III Stocks	0.587	0.498	0.451	0.443	0.442	0.438	0.435	0.433	0.433	0.433

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Document & Media Key & Gift Card Holders



STYLES KC-105 through KC-130

QUANTITY

Price per each on base stocks	1000	1500	2000	2500	5000	7500	10000	15000	20000	25000
Printed 1 Color, 1 Side	0.685	0.495	0.403	0.348	0.227	0.182	0.160	0.157	0.155	0.153
Printed 2 Colors, 1 Side	0.815	0.585	0.470	0.395	0.248	0.197	0.172	0.167	0.165	0.163
Foil Stamp 1 Standard Color (24 sq. in.)	1.088	0.777	0.630	0.542	0.367	0.305	0.273	0.230	0.208	0.197
Emboss (24 sq. in.)	1.122	0.800	0.648	0.558	0.378	0.313	0.282	0.237	0.215	0.203
4-Color Process, 1 Side (includes coating)	1.278	0.897	0.710	0.598	0.353	0.268	0.227	0.203	0.192	0.185
Add to Base										
Additional Print Color - Same Side	0.147	0.105	0.083	0.073	0.035	0.028	0.025	0.017	0.015	0.012
Solid/Heavy Ink Coverage	0.250	0.203	0.155	0.082	0.038	0.030	0.025	0.018	0.015	0.013
Additional Standard Foil	0.540	0.362	0.272	0.218	0.137	0.108	0.093	0.083	0.078	0.075
Premium Foil (addition to standard foil)	0.070	0.067	0.067	0.065	0.060	0.060	0.058	0.058	0.058	0.058
Additional Emboss	0.557	0.373	0.280	0.225	0.140	0.112	0.097	0.087	0.080	0.077
Aqueous/Varnish	0.197	0.147	0.122	0.082	0.038	0.030	0.025	0.018	0.015	0.013
Lamination	0.250	0.172	0.130	0.105	0.088	0.083	0.080	0.077	0.075	0.073
Group I Stocks	0.123	0.088	0.072	0.067	0.065	0.063	0.060	0.060	0.060	0.060
Group II Stocks	0.193	0.142	0.203	0.105	0.102	0.095	0.095	0.095	0.095	0.095
Group III Stocks	0.248	0.183	0.150	0.135	0.133	0.128	0.122	0.122	0.122	0.122

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Document & Media

Key & Gift Card Holders



STYLES GC-105 through GC-130

QUANTITY

Price per each on base stocks	1000	1500	2000	2500	5000	7500	10000	15000	20000	25000
Printed 1 Color, 1 Side	0.685	0.495	0.403	0.348	0.227	0.182	0.160	0.157	0.155	0.153
Printed 2 Colors, 1 Side	0.815	0.585	0.470	0.395	0.248	0.197	0.172	0.167	0.165	0.163
Foil Stamp 1 Standard Color (24 sq. in.)	1.088	0.777	0.630	0.542	0.367	0.305	0.273	0.230	0.208	0.197
Emboss (24 sq. in.)	1.122	0.800	0.648	0.558	0.378	0.313	0.282	0.237	0.215	0.203
4-Color Process, 1 Side (includes coating)	1.278	0.897	0.710	0.598	0.353	0.268	0.227	0.203	0.192	0.185
Add to Base										
Additional Print Color - Same Side	0.147	0.105	0.083	0.073	0.035	0.028	0.025	0.017	0.015	0.012
Solid/Heavy Ink Coverage	0.250	0.203	0.155	0.082	0.038	0.030	0.025	0.018	0.015	0.013
Additional Standard Foil	0.540	0.362	0.272	0.218	0.137	0.108	0.093	0.083	0.078	0.075
Premium Foil (addition to standard foil)	0.070	0.067	0.067	0.065	0.060	0.060	0.058	0.058	0.058	0.058
Additional Emboss	0.557	0.373	0.280	0.225	0.140	0.112	0.097	0.087	0.080	0.077
Aqueous/Varnish	0.197	0.147	0.122	0.082	0.038	0.030	0.025	0.018	0.015	0.013
Lamination	0.250	0.172	0.130	0.105	0.088	0.083	0.080	0.077	0.075	0.073
Group I Stocks	0.123	0.088	0.072	0.067	0.065	0.063	0.060	0.060	0.060	0.060
Group II Stocks	0.193	0.142	0.203	0.105	0.102	0.095	0.095	0.095	0.095	0.095
Group III Stocks	0.248	0.183	0.150	0.135	0.133	0.128	0.122	0.122	0.122	0.122

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Document & Media CD/DVD Holders

CD/DVD



STYLES CD-105 through CD-125

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	2.544	1.360	0.777	0.565	0.459	0.415	0.371	0.318	0.283	0.212
Printed 2 Colors, 1 Side	3.145	1.661	0.919	0.671	0.548	0.477	0.406	0.353	0.318	0.230
Foil Stamp 1 Standard Color (24 sq. in.)	2.953	1.562	0.876	0.635	0.515	0.464	0.395	0.343	0.309	0.223
Emboss (24 sq. in.)	3.039	1.608	0.901	0.654	0.530	0.477	0.406	0.353	0.318	0.230
4-Color Process, 1 Side (includes coating)	4.947	2.562	1.360	0.954	0.760	0.643	0.565	0.459	0.406	0.283
Add to Base										
Additional Print Color - Same Side	0.562	0.322	0.205	0.159	0.137	0.123	0.111	0.095	0.087	0.071
Solid/Heavy Ink Coverage	0.772	0.398	0.230	0.170	0.140	0.123	0.112	0.098	0.088	0.070
Additional Standard Foil	0.583	0.337	0.210	0.172	0.152	0.135	0.122	0.103	0.092	0.068
Premium Foil (addition to standard foil)	0.080	0.075	0.070	0.068	0.065	0.063	0.062	0.062	0.060	0.058
Additional Emboss	0.601	0.347	0.216	0.177	0.156	0.139	0.125	0.106	0.094	0.070
Aqueous/Varnish	0.752	0.388	0.225	0.165	0.137	0.120	0.108	0.095	0.087	0.068
Lamination	0.568	0.335	0.192	0.138	0.115	0.112	0.110	0.107	0.105	0.102
Black Digitray	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750
CD-110 Additional Charge	0.367	0.317	0.200	0.193	0.188	0.183	0.177	0.172	0.167	0.158

List prices effective June 1, 2010

FOB: Wisconsin, Class R

Document & Media

CD/DVD Holders

CD/DVD

STYLES CD-130 through CD-145

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	3.604	2.261	1.572	1.343	1.237	1.184	1.113	1.060	1.025	0.954
Printed 2 Colors, 1 Side	4.205	2.544	1.714	1.449	1.307	1.237	1.166	1.095	1.042	0.972
Foil Stamp 1 Standard Color (24 sq. in.)	4.017	2.455	1.665	1.408	1.270	1.202	1.133	1.082	1.030	0.944
Emboss (24 sq. in.)	4.134	2.526	1.714	1.449	1.307	1.237	1.166	1.113	1.060	0.972
4-Color Process, 1 Side (includes coating)	6.007	3.445	2.173	1.749	1.519	1.413	1.307	1.201	1.131	1.007
Add to Base										
Additional Print Color - Same Side	0.562	0.322	0.205	0.159	0.137	0.123	0.111	0.095	0.087	0.071
Solid/Heavy Ink Coverage	0.772	0.398	0.230	0.170	0.140	0.123	0.112	0.098	0.088	0.070
Additional Standard Foil	0.583	0.337	0.210	0.172	0.152	0.135	0.122	0.103	0.092	0.068
Premium Foil (addition to standard foil)	0.080	0.075	0.070	0.068	0.065	0.063	0.062	0.062	0.060	0.058
Additional Emboss	0.601	0.347	0.216	0.177	0.156	0.139	0.125	0.106	0.094	0.070
Aqueous/Varnish	0.752	0.388	0.225	0.165	0.137	0.120	0.108	0.095	0.087	0.068
Lamination	0.568	0.335	0.192	0.178	0.172	0.167	0.163	0.160	0.158	0.153
Black Digitray	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750

STYLES CD-150 through CD-170

QUANTITY

Price per each on base stocks	250	500	1000	1500	2000	2500	3000	4000	5000	10000
Printed 1 Color, 1 Side	4.664	3.145	2.385	2.120	1.996	1.943	1.873	1.802	1.767	1.678
Printed 2 Colors, 1 Side	5.247	3.427	2.526	2.226	2.067	1.988	1.908	1.837	1.784	1.696
Foil Stamp 1 Standard Color (24 sq. in.)	5.047	3.330	2.472	2.180	2.026	1.957	1.888	1.803	1.768	1.682
Emboss (24 sq. in.)	5.194	3.427	2.544	2.244	2.085	2.014	1.943	1.855	1.820	1.731
4-Color Process, 1 Side (includes coating)	7.049	4.328	2.968	2.526	2.297	2.182	2.067	1.943	1.873	1.731
Add to Base										
Additional Print Color - Same Side	0.562	0.322	0.205	0.159	0.137	0.123	0.111	0.095	0.087	0.071
Solid/Heavy Ink Coverage	0.772	0.398	0.230	0.170	0.140	0.123	0.112	0.098	0.088	0.070
Additional Standard Foil	0.583	0.337	0.210	0.172	0.152	0.135	0.122	0.103	0.092	0.068
Premium Foil (addition to standard foil)	0.080	0.075	0.070	0.068	0.065	0.063	0.062	0.062	0.060	0.058
Additional Emboss	0.601	0.347	0.216	0.177	0.156	0.139	0.125	0.106	0.094	0.070
Aqueous/Varnish	0.752	0.388	0.225	0.165	0.137	0.120	0.108	0.095	0.087	0.068
Lamination	0.792	0.460	0.383	0.355	0.342	0.333	0.327	0.320	0.315	0.307
Black Digitray	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750	0.750

Call for pricing on FD-105. List prices effective June 1, 2010

FOB: Wisconsin, Class R